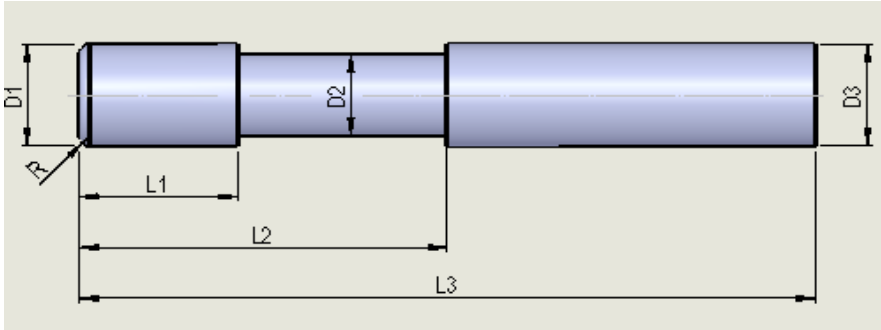


Solid carbide torus milling cutter



D1	working - \varnothing
D2	exemption - \varnothing
D3	shaft - \varnothing
L1	length
L2	max. immersion depth
L3	total length
R	radius

Application: suitable for high-speed working in titanium materials in form and mechanical engineering for copy milling

Cutting data: V_c : 50 - 60 [m/min]
 f_z : 0.05 [mm/z]

	Article-No.	Description	Dimension (mm)						Radius	Z
			D1/h6	D2	D3/h6	L1	L2	L3	R	
	10008882	TiFr - 06053	6.0	5.5	6.0	15	40	70	0.5	3
	10008883	TiFr - 08053	8.0	7.5	8.0	20	45	85	0.5	3
	10008884	TiFr - 10053	10.0	9.5	10.0	25	48	85	0.5	3
	10008885	TiFr - 12053	12.0	11.5	12.0	30	52	90	0.5	3
	10008886	TiFr - 16053	16.0	15.5	16.0	40	55	90	0.5	3

different sizes on request