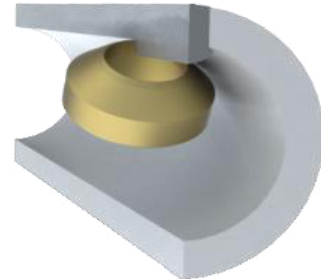
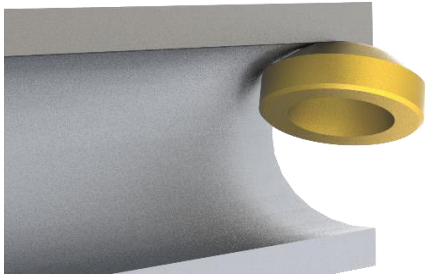


Technische Information / Technical Information



SR

1

-

AR5

;

P34

**SR** Ringtyp (Scarfing Ring)

**1** Aussendurchmesser (d)

1 = 13 mm	5 = 35 mm
2 = 19 mm	6 = 45 mm
3 = 22 mm	7 = 50 mm
4 = 30 mm	8 = 55 mm

**AR5** Arbeitsradius (R)  
y = in der Regel 26°

**P34** Ausführung  
P34 = Al2O3 (schwarz)

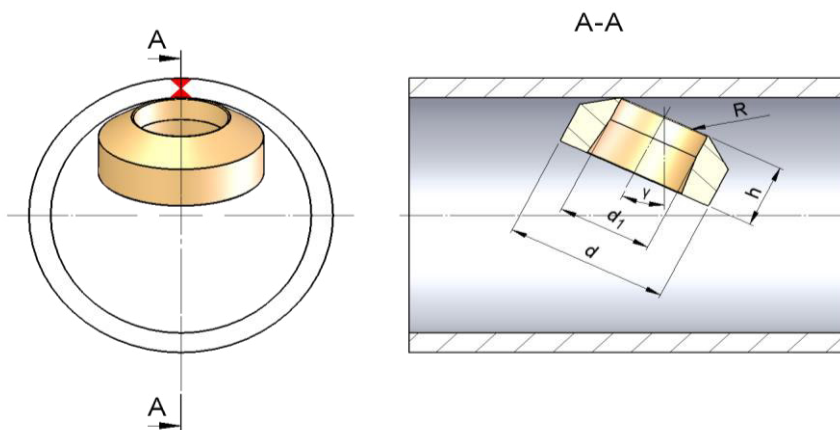
**SR** Ring typ (Scarfing Ring)

**1** Outside diameter (d)

1 = 13 mm	5 = 35 mm
2 = 19 mm	6 = 45 mm
3 = 22 mm	7 = 50 mm
4 = 30 mm	8 = 55 mm

**AR5** Working radius (R)  
y = usually 26°

**P34** Execution  
P34 = Al2O3 (black)

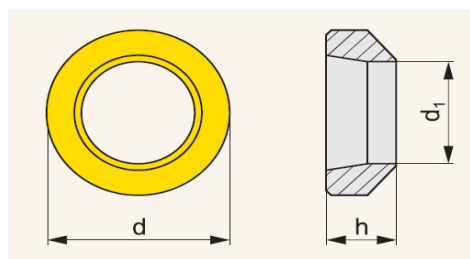


$$R = \frac{d_1}{2 * \sin \gamma}$$

andere Qualitäten und Sondergrößen auf Anfrage  
different qualities and special sizes on request

Schneidringe / Scarfing rings

SR - AR ; P34



Artikel Order-No.	Beschreibung Description	Ausführung Execution	Dimension (mm)				
			l = d	d1	h	R	Rohrinnen - Ø Tube inside - Ø
10008830	SR0 - AR3.5	3503 P34 CA	6.00	3.00	3.50	3.40	12 - 13.5
10008831	SR0 - AR4	3503 P34 CA	6.00	3.50	3.50	4.00	12 - 14
10008778	SR0 - AR4.5	421 P34 CA	8.00	4.00	4.00	4.60	13.5 - 19
10008832	SR0/10 - AR4.5	421 P34 CA	10.00	4.00	4.00	4.60	13.5 - 19
10008833	SR0 - AR5.5	3706 P34 CA	8.00	5.00	4.00	5.70	16 - 20
10008770	SR0/10 - AR5.5	3706 P34 CA	10.00	5.00	4.00	5.70	16 - 20
10008834	SR0 - AR6	421 P34 CA	10.00	5.50	4.50	6.30	17 - 20
10008766	SR0 - AR6.5	421 P34 CA	10.00	6.00	4.50	6.80	17 - 21
10008835	SR0/5 - AR6.5	421 P34 CA	10.00	6.00	5.00	6.80	20 - 22
10006766	SR0 - AR7	421 P34 CA	10.00	6.50	4.50	7.40	17 - 22
10008764	SR1 - AR7	421 P34 CA	13.00	6.00	5.00	6.80	20 - 22
10008761	SR1 - AR8	421 P34 CA	13.00	7.00	5.00	8.00	22 - 24
10008836	SR1 - AR9	421 P34 CA	13.00	8.00	5.00	9.10	24 - 26
10006767	SR1 - AR10	421 P34 CA	13.00	9.00	5.00	10.20	25 - 28
10008837	SR2 - AR9	421 P34 CA	19.00	8.00	8.00	9.10	24 - 26
10008765	SR2 - AR10	421 P34 CA	19.00	9.00	8.00	10.20	26 - 28
10008762	SR2 - AR11	421 P34 CA	19.00	10.00	8.00	11.40	28 - 30
10008780	SR2 - AR12	421 P34 CA	19.00	11.00	8.00	12.50	30 - 34
10008771	SR2 - AR14	421 P34 CA	19.00	12.50	8.00	14.30	32 - 41
10008838	SR3 - AR12	421 P34 CA	22.00	11.00	10.00	12.50	30 - 34
10008763	SR3 - AR14	421 P34 CA	22.00	12.00	10.00	13.70	32 - 41
10008839	SR3 - AR17	421 P34 CA	22.00	15.00	10.00	17.10	41 - 50
10008840	SR4 - AR20	421 P34 CA	30.00	17.00	12.00	19.40	45 - 60
10008841	SR4 - AR23	421 P34 CA	30.00	20.00	12.00	22.80	48 - 72
10008842	SR5 - AR25	422 P34 CA	35.00	22.00	12.00	25.10	70 - 85
10008768	SR5 - AR28	422 P34 CA	35.00	25.00	12.00	28.50	85 - 100
10008843	SR6 - AR34	422 P34 CA	45.00	30.00	15.00	34.20	100 - 130
10008769	SR7 - AR39	422 P34 CA	50.00	35.00	15.00	39.50	125 - 140
10008844	SR8 - AR46	422 P34 CA	55.00	40.00	18.00	45.60	150 - 400